



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2282-3

Job Sheet 178539



Part No: D2282-3

Job Qty: 100 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 7/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea		7/16/18	0.00	0.00	Start Up Machining		1/18 18/7/9
100	Hardinge	100 pcs		7/16/18	0.01	3.16	Hardinge		1/18 18/7/9
120	QC	100 pcs		7/16/18	0.00	0.00	QC8		mm 18-07-10
130	Packaging	100 pcs		7/16/18	0.00	0.00	Packaging3		EL
140	QC21-SA	100 Ea		7/16/18	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Dwg D2282 and Folio FA188

Descriptions: 130 - *****STOCK IN LARGE FAB***** LOCATION : WA002

DAS
21
9-86

JUL 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304P0.675W.091	304/316 Pipe .675 OD x .091 Wall Thickness	19.7900 ft (.1979 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304P0.675W.091	20	41	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Tube	2.375Inches	+ 0.000 - 0.020	2.375 2.355	



Container No: S090136



Part: D2282-3

Job No: 178539

Serial No/Batch: S090136

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 07/09/18

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